

NOTES:

1. TO INSPECT ASSEMBLY, FOLLOW FIRST ARTICLE AND IN PROCESS INSPECTION SHEET.

2 SLIT O-RING, BEFORE INSTALLING.

3 INSTALLATION TORQUE: 11 - 14 LB-FT

4 ASSEMBLY SHALL BE WATER TESTED.

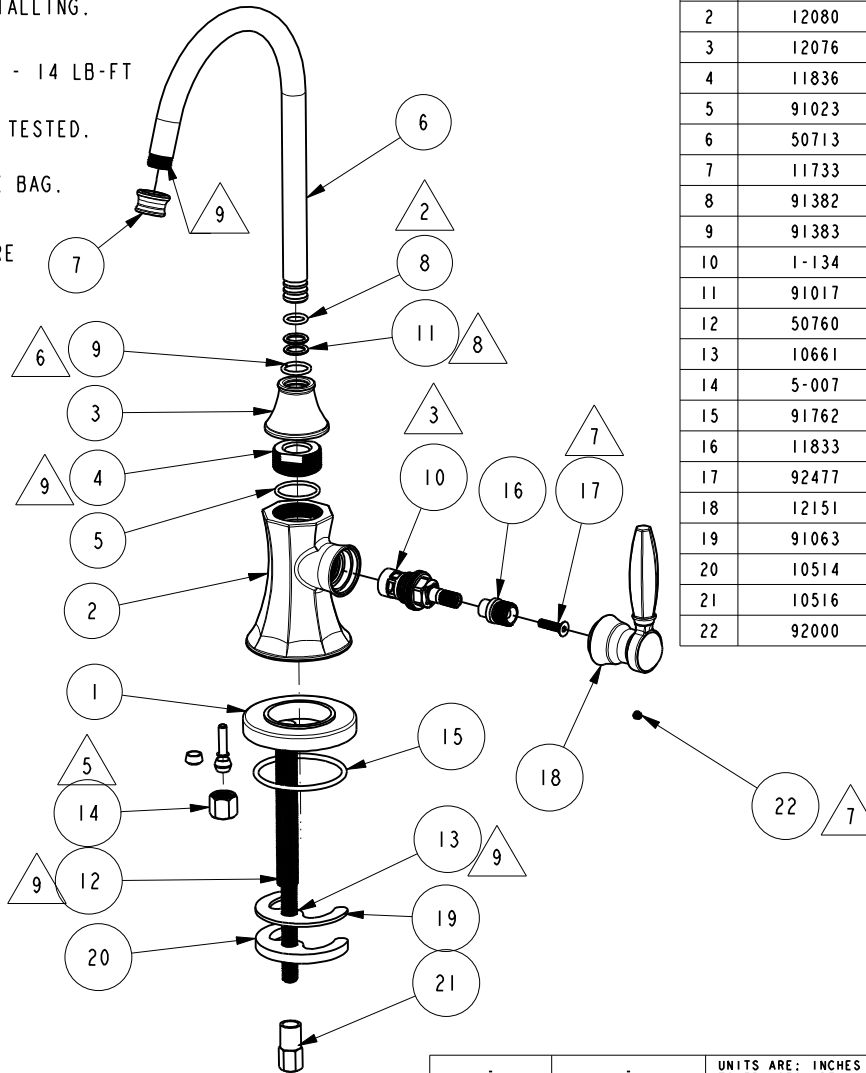
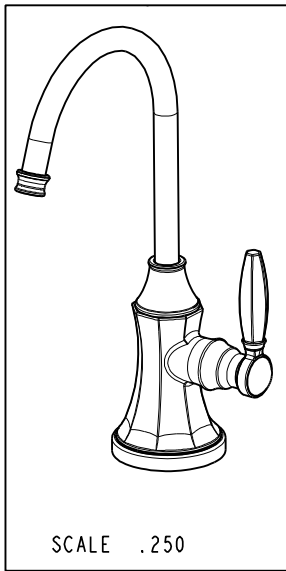
5 BAG 5-007 IN A SEPARATE BAG.

6 CUT O-RING, TO .20" (SHORTEN BY .13") BEFORE INSTALLING.

7 APPLY LOCTITE 242.

8 APPLY THIN FILM OF DOW CORNING 111.

9 APPLY LOCTITE 680.



BILL OF MATERIAL (CURRENT LEVEL)

ITEM	PT/ASSY	DESCRIPTION	TYPE	QTY.
1	12077	ESCUTCHEON	PART	1
2	12080	WATER DISPENSER BODY, COLD	PART	1
3	12076	WATER DISPENSER BODY CAP	PART	1
4	11836	RETAINING RING	PART	1
5	91023	O-RING, #2- 019, EPDM, 65-75 DURO, NSF 61	PART	1
6	50713	SPOUT, WATER DISP. (TRAD.)	PART	1
7	11733	SHELL, SPOUT, WATER DISP	PART	1
8	91382	O-RING, #2- 012, TEFLON,	PART	1
9	91383	O-RING, #2- 014, TEFLON, NSF 61	PART	1
10	1-134	CARTR 3/8 HOT 1/4 TR	PART	1
11	91017	O-RING, #2- 012, EPDM, 65-75 DURO, NSF 61	PART	2
12	50760	NIPPLE WATER DISP	PART	1
13	10661	MOUNTING STUD	PART	1
14	5-007	1/4 COMP KIT	ASSEMBLY	1
15	91762	O-RING, #2-132, EP, 50 DURO - GREY	PART	1
16	11833	ADAPTER	PART	1
17	92477	SCRW, M4 X 16 SKT FLT HD SS	PART	1
18	12151	HANDLE	PART	1
19	91063	MOUNTING CRESCENT GASKET	PART	1
20	10514	MOUNTING CRESCENT	PART	1
21	10516	MOUNTING NUT	PART	1
22	92000	SCREW 8 - 32 X 1/8 SS	PART	1

-	E	EN-4300jj	04/12/21	R.S.
-	D	EN-3722	02/08/19	C.G.
-	C	EN-2547	06/07/13	-
-	B	EN-2412	01/11/13	-
-	A	EN-2319	10/16/12	-
-	-	EN-2289	06/12/12	-
ZONE	REV	DESCRIPTION	DATE	APPROVED

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TESTING	-	-	-
ASSEMBLY	-	-	-
PLATING	-	-	-
POLISHING	-	NEXT ASSY	USED ON
MACHINING	-	APPLICATION	
TOOLING FIXTURE #	REMOVE ALL BURRS AND SHARP EDGES		

UNITS ARE: INCHES [MM]			
TOLERANCES ARE:			
FRACTIONS	DECIMALS	ANGLES	
±1/16"	.X ±.1 [2,5]	±1°	
	.XX ±.06 [1,5]		
(X.XXX) DENOTES CRITICAL DIMS. ALL THREADS ARE CRITICAL			
DRAWN	JINSON	04/12/21	
CHECKED	R.S.	04/12/21	
APPROVED	R.S.	04/12/21	

BRASSTECH			2001 CARNEGIE AVE. SANTA ANA, CA 92705 (949) 417-5207	
INCORPORATED				
METROPOLE COLD WATER DISPENSER				
DWG NO. 1200-5623				REV E
SCALE .250		REF. -		SHEET 1 OF 2

